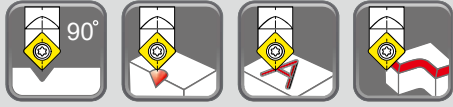


90° N9MT1704

1

NC Spot Drill



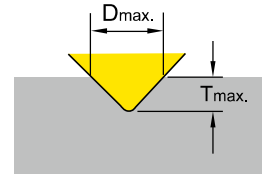
► Inserts >>

- 90 degree indexable spot drill insert, Dmax 22mm.

- NC5071:**
- High positive geometry, fully ground cutting edge and relief angle.
 - For high alloy steel and cast iron.
 - Each insert has 2 cutting edges.

- NC9036:**
- For non-ferrous material such as aluminum, acrylic, brass, copper, titanium and long cutting chip materials.
 - High positive geometry and sharp edge produces excellent surface finish.
 - Each insert has 2 cutting edges.

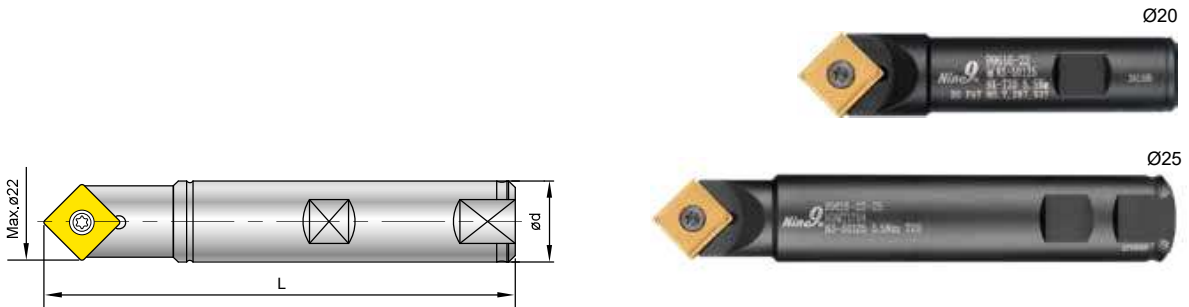
- NC2071:**
- For carbon steel, low alloy steel, stainless steel, non-ferrous and titanium.
 - Each insert has 2 cutting edges.



Code	Parts No.	Coating	Grade	Diagram	Dimensions			Dmax.	Tmax.
					L	S	Re		
NEW 016216	NC5071	TiAlN & TiN	K20F		17	4.76	1.2	22	10.4
NEW 016211	N9MT1704CT NC9036	DLC	K20F						
016201	NC2071	TiN	K20F						

► Holder >>

- Single cutting edge design gives high precision when spotting.
- Applications :
 - Spotting, engraving, grooving and chamfering on milling machines, machining centers.
 - Spotting, facing on CNC Lathes.



Code	Parts No.	Ød	L	Screw	Key
606001	00-99616-22	20	100	NS-50125 5.5 Nm	NK-T20
606002	00-99616-22-25	25	150		