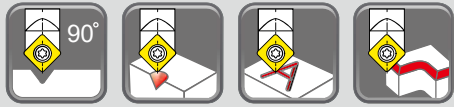


N9MT220408 / N9MT2506 **NEW**

90°

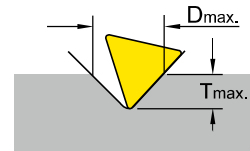


1

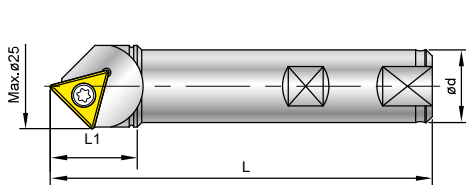
NC Spot Drill

► N9MT220408

- NC40:**
- Universal grade for carbon steel, alloy steel and cast iron.
 - Each insert has 3 cutting edges.



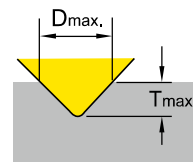
Code	Parts No.	Coating	Grade		Dimensions			Dmax.	Tmax.
					L	S	Re		
017301	N9MT220408CT-NC40	TiN	P35		20.83	4.76	---	25	12.2



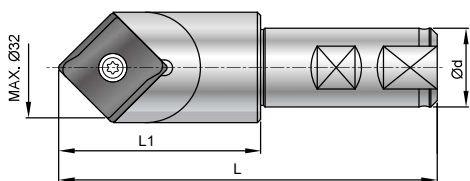
Code	Parts No.	Ød	L	L1	Screw	Key
607001	00-99616-25-CT28	25	120	30	NS-40100 3.5 Nm	NK-T15
617001	00-99616-1-CT28	1"				

► N9MT2506 >> **NEW**

- NC2033:**
- For carbon steel, alloy steel, high alloy steel, cast iron and hardened steel < 50 HRC.
 - Each insert has 2 cutting edges.
- XP9000:**
- High positive geometry and sharp edge produces excellent surface finish.
 - For non-ferrous material such as aluminum, titanium, brass, copper and long cutting chip metal.
 - Each insert has 2 cutting edges.



Code	Parts No.	Coating	Grade		Dimensions			Dmax.	Tmax.
					L	S	Re		
018201	N9MT2506CT	NC2033	K20F		25	6.35	1.2	32	15.4
018202		XP9000							



Code	Parts No.	Ød	L	L1	Screw	Key
608001	00-99616-32-25	25	120	64	NS-60180 5.5 Nm	NK-T25
618001	00-99616-32-1	1"				