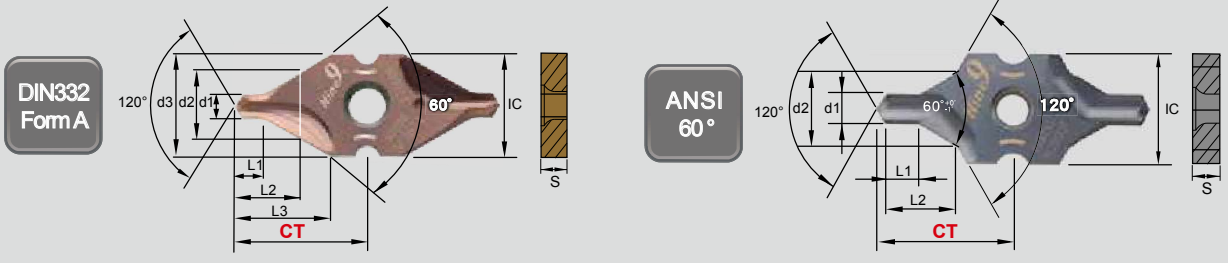


DIN332 Form A & ANSI 60°

1

i-Center



► For DIN332 Form A Center Hole >>

IC	Code	Parts No.	Coating	Grade	d1	d2	d3	L1	L2	L3	S	CT ±0.025
08	032114	I9MT08T1A0200-NC5074	Helica	P40	2.0	4.25	8	2.15	4.10	7.35	2.00	10.5
	032115	I9MT08T1A0250-NC5074			2.5			5.3	2.58	5.00		
	032116	I9MT08T1A0315-NC5074			3.15	6.7	3.23	6.30	7.43			

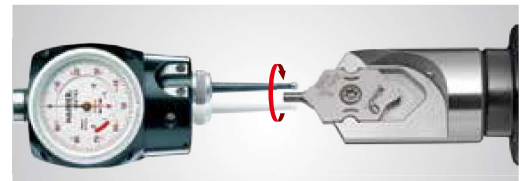


► For ANSI 60° Center Hole >>

IC	Code	Parts No.	Coating	Grade	Size	d1 mm	d2 mm	L1 mm	L2 mm	S	CT ±0.025
12	033101	I9MT12T2A2-NC2033	TiAlN	K20F	#2 5/64	1.98	3/16 4.76	5/64 1.98	4.4	2.54	12.6
	033102	I9MT12T2A3-NC2033			#3 7/64	2.78	1/4 6.35	7/64 2.78	5.9		13.8
	033103	I9MT12T2A4-NC2033			#4 1/8	3.18	5/16 7.94	1/8 3.18	7.3		14.25
16	034101	I9MT1603A5-NC2033			#5 3/16	4.76	7/16 11.11	3/16 4.76	10.3	3.18	20.0
	035101	I9MT2004A6-NC2033			#6 7/32	5.56	1/2 12.7	7/32 5.56	11.8	27.75	
20	035102	I9MT2004A7-NC2033			#7 1/4	6.35	5/8 15.88	1/4 6.35	14.6	4.76	28.5
	035103	I9MT2004A8-NC2033			#8 5/16	7.94	3/4 19.05	5/16 7.94	17.6	29.0	
25	036101	I9MT2506A10-NC2033			#10 3/8	9.53	0.98" 25.0	3/8 9.53	22.9	6.35	34.9

► Measuring Master >>

- Apply on lathe to align the center of work spindle and tool.
- Each insert has just one measuring tip.
- Concentricity: ±0.01mm



IC08	IC10	IC12	IC16	IC20
I9MT08T1-MM	I9MT1003-MM	I9MT12T2-MM	I9MT1603-MM	I9MT2004-MM

